

3. (Amended) Arrangement according to claim 1, **characterised in that** each wheel (5a) is enclosed by a housing (8), from which only a fraction of each wheel (5a) protrudes through an opening (10) facing the running surfaces (5c).

4. (Amended) Arrangement according to claim 1, **characterised in that** the opening (10) lies substantially close up to each wheel (5a).

5. (Amended) Arrangement according to claim 1, **characterised in that** the shaft (5b) is fixed to the part (2) designed with the forming or machining element (6), and that the wheels (5a) are rotatably supported on the shaft (5b).

6. (Amended) Arrangement according to claim 1, **characterised in that** the shaft (5b) is fixed to the part (4) fixed to a stand, and that the wheels (5a) are rotatably supported on the shaft (5b).

7. (Amended) Arrangement according to claim 1, **characterised in that** a sealing arrangement (9) is designed to form a seal between the first part (2) and the second part (4) and to substantially enclose the above-mentioned fraction of each wheel (5a).

8. (Amended) Arrangement according to claim 1, **characterised in that** the arrangement (9) comprises a U-shaped seal (9b) arranged on the second part (4) and an I-shaped seal (9a), arranged on the first part (2) and extending between the legs of the U-shaped seal (9b).

9. (Amended) Arrangement according to claim 1, **characterised in that** the distance between the parts (2, 4) is less than the thickness of the sheet (1).

10. (Amended) Arrangement according to claim 1, **characterised in that** the radial distance between the peripheral surface of each wheel (5a) and its pivot bearing (5d) is greater than the distance between the parts (2, 4).